

## PERCHLOROETHYLENE DRY CLEANERS



#### COMPLIANCE INSPECTION CHECKLIST

INSPECTION TYPE: ANNUAL	E: ANNUAL (INS1, INS2) COMPLAINT/DISCOVERY (CI)					
RE-INSP	ECTION (FUI)	ARMS COMPLAINT NO	O:			
AIRS ID#: 0870068 DATE: <u>08/29</u>	<u>9/07</u>	ARRIVE: <u>0900 hrs</u>	DEPART:			
FACILITY NAME: KEYS CLEAR	NERS					
FACILITY LOCATION: 679	99 Overseas Hwy					
MA	ARATHON 33050					
RESPONSIBLE OFFICIAL: DJ	NIELSEN	PHON	<b>E:</b> (305)743-8360			
<b>CONTACT NAME:</b> DJ Nielsen <b>PHONE:</b> cell (305)0731, fax (305) 743-7527			E: cell (305)0731, fax (305) 743-7527			
Email: erikdjmthn@comcast.net REMITTANCE YEAR: 2007	ENTITLE	MENT PERIOD: 10/9/200 (effective da				
PART I: INSPECTION COMPLI		_				
☐ IN COMPLIANCE	MINOR Non-COMP	PLIANCE   SIGNIFICA	NT Non-COMPLIANCE			
PART II: FACILITY CLASSIFIC (check ☑ only one box		3.300 FAC				
<ul> <li>A. 1. Existing small area soudry-to-dry only, x &lt; 140 transfer only, x &lt; 200 gas both types, x &lt; 140 gal/y (constructed before 12/9)</li> <li>3. Existing large area soudry-to-dry only, 140 ≤ x transfer only, 200 ≤ x ≤ both types, 140 ≤ x ≤ 1,3 (constructed before 12/9)</li> </ul>	gal/yr al/yr yr y/91)  rce	<ul> <li>2. New small area source dry-to-dry only, x &lt; 14 transfer only, x &lt; 200 both types, x &lt; 140 ga (constructed on or after dry-to-dry only, 140 ≤ transfer only, 200 ≤ x both types, 140 ≤ x ≤ (constructed on or after dry-to-dry only area for the dry-to-dry-to-dry-to-dry-to-dry-to-dry-to-dry-to-dry-to</li></ul>	40 gal/yr gal/yr ll/yr er 12/9/91)  ee			
5. Ineligible for General I drop store/out of busines facility exceeds above li	ss/petroleum					
<b>B</b> . The total quantity of perchl cleaning facility was 58.1 g		chased within the preceding 1	2 months by this dry			

PA	RT III: GENERAL CONTROL REQUIREMENTS – Rule 62-213.300 FAC	(check <b>☑</b> only one box				
Do	es the responsible official of the dry cleaning facility:	for each question)				
1.	Store perc, and wastes containing perc, in tightly sealed & impervious containers?	⊠Yes □No □N/A				
2.	Examine the containers for leakage?	⊠Yes □ No □ N/A				
3.	Close and secure machine doors except during loading/unloading?	⊠ Yes □ No				
4.	Drain cartridge filters in their housing or in sealed containers for at least 24 hours prior to disposal?	⊠Yes □ No □ N/A				
	Maintain solvent-to-carbon ratios and steam pressure for carbon adsorber beds according to the manufacturer's specifications?	□Yes □ No ⊠ N/A				
	RT IV: PROCESS VENT CONTROLS – Rule 62-213.300 FAC efer to Part II-A.14. Classification: page 1 of 4, this form)					
	1. If the facility classification is a <b>Existing small</b> area source, no controls are requ	uired. Proceed to Part V.				
	2. If the facility classification is a <u>New small</u> <u>area source</u> , the machine should be condenser. <b>Complete section A. below.</b>	equipped with a refrigerated				
	3. If the facility classification is a <b>Existing large area source</b> , the machine should be equipped with either a refrigerated condenser or a carbon adsorber. <b>Complete both sections A and B below.</b> Carbon adsorber must have been installed prior to September 22, 1993					
	4. If the facility classification is a <u>New large area source</u> , the machine should be equipped with a refrigerated condenser. Complete both sections A and B below.					
<b>A.</b>	Has the responsible official of all <u>existing large</u> <u>area &amp; new sources</u> :	(check ☑ only one box for each question)				
1.	Equipped all machines with the appropriate vent controls?	⊠Yes □No				
2.	Equipped dry-to-dry machines with a closed-loop vapor venting system?	⊠Yes □No □N/A				
3.	Equipped the condenser with a diverter valve so airflow will be directed away from the condenser upon opening the door?	⊠Yes □No □N/A				
4.	Measured and recorded the temperature of the outlet exhaust stream of a refrigerated condenser on a weekly basis?	□Yes □No see comment				
5.	Repaired or adjusted the equipment within 24 hours if the exhaust temperature of the condenser exceeded 45°F?	□Yes □No ⊠N/A				
6.	Conducted all temperature monitoring after an appropriate cool-down period and after verifying that the coolant had been completely charged?	- ⊠Yes □No				

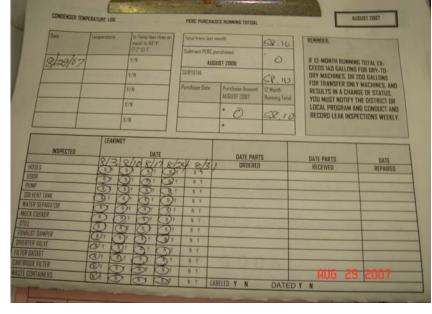
# Keys Cleaners ID 0870068 Page 3 of 5 PART IV: PROCESS VENT CONTROLS – Rule 62-213.300 FAC (continued)

B. Does the responsible official of an existing large or new large area source also:	(check ☑ only one box for each question)			
Measure and record the exhaust temperature on the outlet side of the condenser located on dry-to-dry, reclaimer, and dryer machines on a weekly basis?	Yes No			
2. Measure and record the washer exhaust temperature at the condenser inlet and outlet weekly?				
a) Is the temperature differential equal to, or greater than 20° F?	□Yes □ No □ N/A			
3. Measure and record the perc concentration in the exhaust stream weekly at the end of the final drying cycle while the machine is venting to the adsorber, if machines are equipped exclusively with a carbon adsorber?	-  Yes  No  N/A			
a) Is the perc concentration equal to, or less than 100 ppm?	Yes No N/A			
4. Assure that the sampling port on the carbon adsorber exhaust for measuring perc concentrations is at least 8 duct diameters downstream of any bend, contraction, or expansion; is at least 2 duct diameters upstream from any bend, contraction, or expansion; and downstream from no other inlet?				
5. Equip transfer machines (dryers, reclaimers, and washers) with individual condenser coils?	Yes No No			
6. Route airflow to the carbon adsorber (if used) at all times?	-  Yes  No  N/A			
PART V: RECORDKEEPING REQUIREMENTS – Rule 62-213.300(3) FAC	(check ☑ only one box for each question)			
Does the responsible official:				
1. Maintain receipts for perc purchased?				
2. Maintain rolling monthly total of yearly perc consumption?	- Xes No			
3. Maintain leak detection inspection and repair reports for the following:				
a) documentation of leaks repaired w/in 24 hrs? or;	X Yes No N/A			
b) documentation of parts ordered to repair leak and leak repaired w/in 2 days and parts installed w/in 5 days of receipt?	⊠ Yes □ No □ N/A			
4. Maintain calibration data? (for applicable direct reading instruments)	Yes No N/A			
5. Maintain exhaust duct monitoring data on perc concentrations?	Yes No N/A			
6. Maintain a startup/shutdown/malfunction plan?	Xes No			
7. Maintain deviation reports?	Yes No N/A			
a) Problem corrected?	Yes No N/A			
8. Maintain a compliance plan, if applicable?				

PART VI: <u>LEAK DETECTION AND REPAIRS</u> – Rule 62-213.3	00 FAC (check ☑ only one box for
1. Does the responsible official conduct a weekly (for small sources,	taran da antara da a
detection and repair inspection?	
2. Does the facility maintain a leak log?	
3. Does the responsible official check the following areas for leaks?  a) Hose connections, fittings,     couplings, and valves	Ils
4. Which method(s) of detection (is/are) used by the responsible office	ial?
<ul> <li>a) Visual examination (condensed solvent on exterior surfaces)</li> <li>b) Physical detection (airflow felt through gaskets)</li> <li>c) Odor (noticeable perc odor)</li> <li>d) Use of direct-reading instrumentation (FID/PID/calorimetric tu</li> <li>e) Halogen leak detector</li></ul>	b)⊠ c)⊠ bes)d)□**(see below)
**If using direct-reading instrumentation, is the equipment:  1) Capable of detecting perc vapor concentrations in a range of 0-  2) Calibrated against a standard gas prior to and after each use (PI  3) Inspected for leaks and obvious signs of wear on a weekly basi  4) Kept in a clean and secure area when not in use?  5) Verified for accuracy by use of duplicate samples (calorimetric	500 ppm? 1) Yes No D/FID only)? 2) Yes No s? 3) Yes No 4) Yes No
Barbara Nevins	08/29/2007
Inspector's Name (Please Print)	Date of Inspection
Barbara Meviros	08/29/2008
Inspector's Signature	Approximate Date of Next Inspection

**COMMENTS:** This was a joint inspection for Air Resources and Hazardous Waste. Ed Russell, DEP Marathon, performed the Hazardous Waste inspection.

Section A. 4 Ms. Neilsen said that she measures the temperature of the outlet exhaust stream of the refrigerated condenser on a weekly basis. These measurements were not being recorded. Ms. Nielsen will begin keeping this record. All other record keeping requirements were satisfactory. This issue was rated as minor out of compliance since this was the only record keeping deficiency, the machine was relatively new, and Ms. Nielsen said she checks the temperature weekly, but wasn't' not recording the readings. Return to compliance without formal enforcement is achieved by Ms. Nielson recording future readings at least every other week.



Part V 1. Documentation indicated that no leaks have occurred over the past year.

Part VI 1 Leak detection is required bi-weekly for this small source. Records revealed that the checks were being performed weekly

A new Aerotech ESP 2100 35 lb unit was installed in 2004. The current general permit for this facility is for this new unit. Machine specs are attached. The unit is serviced for preventative maintenance annually by Aerotech. This routine service call was scheduled for the same day as this inspection though the service tech had not yet arrived on site.

Photos taken during this inspection are attached to this report. Photos are for both Air and Hazardous Waste documentation.

# THE BRIGHTEST STARS IN DRY CLEANING

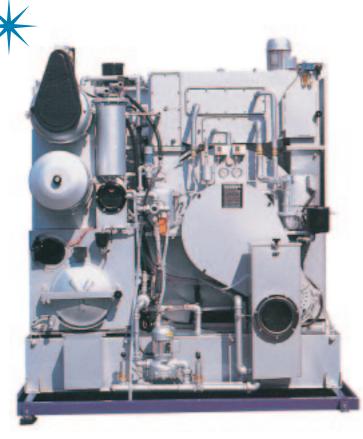


THE ENVIRONMENTAL LEADER











- 1. TWO SEPARATE WATER SEPARATORS
- 2. TWO CONVERTIBLE FILTERS
- 3. EXTRA-LARGE INLINE SOLVENT COOLER 40 & 50 LB. "ICE-TEMP" REFRIGERATED COOLER 60 & 80 LB.
- 4. EXTRA-LARGE STILL CONDENSER (2 ON 80 LB. MODEL)
- 5. STAINLESS STEEL WATER SEPARATOR, WITH SIGHT GLASS
- 6. STILL ADDITIVES CONTAINER
- 7. AUTOMATIC STILL CUTOFF
- 8. EXTRA-LARGE STAINLESS STEEL STILL
- 9. STILL DOOR LARGE ENOUGH FOR CARTRIDGES
- 10. AUTOMATIC DRY CONTROL (ON ALL MODELS)
- 11. ALL STAINLESS STEEL RECOVERY SECTION
- 12. SELF-SEAL REFRIGERATION UNIONS
- 13. "COPELAND", U.S.A. REFRIGERATION
- 14. SELF DRYING BUTTON TRAP WITH SIGHT GLASS
- 15. REFRIGERATION GAUGES
- 16. FAN MOTOR
- 17. AIR LINE FILTER/LUBRICATOR
- 18. DOUBLE-SCREEN LINT FILTER
- 19. AUTOMATED ADDITIVES CONTAINER
- 20. STILL STEAM SWEEP
- 21. EXTRA-LARGE SOLVENT PUMP
- 22. EXTRA-LARGE SOLVENT LINES
- 23. ALL STAINLESS STEEL BUTTON TRAP AND HOUSING
- 24. STILL SLUDGE PUMP
- 25. DRIVE MOTOR (2-SPEED EXTRACT ON 60/80-LB.)
- 26. "SUPER-SORB" C.V.A. SYSTEM
- 27. "SAFE GUARD" CONTAINMENT TANK
- 28. CARBON TOWER
- 29. SUPER-SORB FAN MOTOR
- 30. MONITORING GAUGES ON FRONT
- 31. LARGE, HEAVY-DUTY, LOADING DOOR
- 32. "LOGITROL" DUAL CONTROL PANEL
- 33. SELF-DIAGNOSTIC, TROUBLE SHOOTING PANEL



\*



# **ENVIRO-STAR 2100 PLUS**









# FILTRATION SYSTEM

- \* Virtually any filtration or distillation setup now or later
- \* Two independent filter circuits for separation of light and dark cleaning
- \* Cartridge filtration or spin disc filtration (Ecological discs with all carbon filter) or both
- \* Easy conversion in the field to a different filter type
- \* Large stills provide constant distillation with or without filtration
- \* Transfer solvent directly from tank to tank
- \* Control panel allows you to "polish" solvent over filter during drying, add dry time, drain filters and more
- \* Selectable, automatic "perc-sensor" dry control
- \* Two-speed extract on the 60/80 lb models

# BUILT BETTER

- \* Advanced recovery section design
- \* Ultra-modern closed-circuit refrigeration
- \* Reduced emissions meet and exceed EPA/OSHA regulations
- \* Complete solvent vapor recovery
- \* Extended perc mileage up to 50,000 lbs. per drum!
- \* Reduced vibration
- \* Improved stability
- \* Self-seal disconnects on the refrigeration lines
- \* Immediate, easy access to the coils
- \* Refrigeration gauges standard on all models
- \* Freon R-22
- \* Special thermostat prevents accidental freezing of the steam coil

# **BETTER CLEANING**

- \* Ice Temp™ Solvent Cooling System on 60 and 80 lb. machines. You dial the solvent temperature you want.
- \* 50% heavier than the competition
- \* Massive construction at high-stress points
- \* Low center of gravity reduces vibration
- \* All stainless steel components still, water separator, recovery section and button trap
- \* Quiet operation
- \* Long life
- \* Less down time
- \* The new Enviro-Star Plus exceeds all EPA and OSHA environmental codes.



# **LOGITROL**<sup>TM</sup>

Easiest to use control panel on the market.

Every switch is labeled in English (no hard-to-decipher international symbols).

Both air-flow and solvent-flow maps make it easy to run AERO-TECH manually and training time is reduced to a few minutes.

Self-diagnostic panel makes trouble-shooting easy.



#### ANALOG GAUGE PANEL

All important gauges on front of machine for constant monitoring of operational temperatures and pressures.



# AMERICAN DESIGNED REFRIGERATION SYSTEM

The world's best and most efficient system. Requires much less H.P. than European systems. Saves you up to 40% on electricity

### **CAPACITIES**

35 lb 40 lb. 50 lb.

60 lb. 80 lb.





290 N.E. 68th Street, Miami, Florida 33138 1-305-758-8562 • 1-800-746-4583 • Fax 1-305-751-8390 www.drywetcleaning.com

	TECHNICAL SPECIFICATION HYLENE MODELS, 3 TANKS		353	403	503	603	803
MAXIMUM LOA	D CAPACITY	LBS.	35	40	50	60	80
CYLINDER:	Diameter	in.	32.8	36	38.5	40.8	46.8
	Depth	in.	20.5	20.5	21.5	23.8	23.8
	Volume.	cu.	10	12.1	14.5	18.0	23.7
	Wash Speed	ft.	40	37	35	34	33
	Extract Speed	RPM	400	370	360	165/36	165/36
		RPM				0	0
CAPACITIES:	Tank 1	Gal	35	48	48	63	75
· · · · · · · · · · · · · · · · · · ·	Tank 2	Gal	35	48	48	63	75
	Tank 3	Gal	35	48	48	63	75
	Still - Maximum	Gal	43	71	71	110.4	126.6
	Still - (Useable)	Gal	36	55	55	92.8	106.6
FILTRATION: No	, ,	Jai	2	2	2	2	2
	onvertible Cartridge Splits		4	6	6	6	8
	arge Cartridge Filter		2	2 or 1	1	1	1
	in Disc (Powderless/Powder)			2 01 1	1	1	1
-	arbon Tower (Std. Cartridge)			1		1	
DISTILLATION	RATE: Gal./Hr. Steam		60	60	60	95	116
	Electric						
	ash.	HP	.65	.8	1.0	1.5	2.0
	tract	HP	2.0	3.0	4.0	4.5	5.5
•	speed 603 & 803)	HP				6.0	7.0
	ımp	HP	.75	1.0	1.0	1.5	1.5
Fa	ın	HP	1.5	1.5	2.0	2.0	3.0
Ex	thaust	HP	0.1	0.1	0.1	0.1	0.1
Re	efrigeration	HP	2.5	3.0	3.0	3.0	3.5
Sp	oin Filter	HP		.75	.75	1.0	1.0
Si	per Sorb Fan/ESP Models	HP	1.0	1.0	1.0	1.0	1.0
UTILITIES: Electric, 208-240/60/3							
Stea	m Model: Circuit Breaker	AMP	40	40	50	60	75
	m Consumption:	LID	_		0.5	0.5	77
	Cycle	HP	.5	.6	.65	.65	.77
Still		HP	1.5	1.9	1.9	2.3	2.6
Tota		HP ·	2.0	2.5	2.55	3.0	3.4
DIMENSIONS:	Width	in.	69	79	79	83	91
	Depth Assembled	in.	59	59	61	68	78
	Depth "Stripped"	in.	50	52	52	59	68
	Height Assembled	in.	82	82	85	82	82
	Height "Stripped"	in.	81	82	85	82	82
WEIGHTS:	Empty	lbs lbs	3215	3675	3995	4790	5780
	Full Shipping	lbs lbs	5145	6105	6425	7828	9466
	Shipping for Containment Tank - Add 3" or		3390	3925	4270	5090	6130

Note: Add 3 ½ " for Containment Tank - Add 3" on overall height for Absorber option.

All specifications subject to change without notice.

I certify that these photos represent the true on-site conditions observed and have not been altered in any way.

Barbara Nevins

THIS SPACE LEFT INTENTIONALLY **BLANK - NO IMAGE AVAILABLE** 



77



Waste filters stored in closed drums, not within a containment structure



I certify that these photos represent the true on-site conditions observed and have not been altered in any way.

Barbara Nevins



81



7

83



AUG 29 2007

AUG 29 AND

85

86

I certify that these photos represent the true on-site conditions observed and have not been altered in any way.

Barbara Nevins









89





91

Ms. Neilsen demonstrates how she checks around door seal with halogen meter

I certify that these photos represent the true on-site conditions observed and have not been altered in any way.



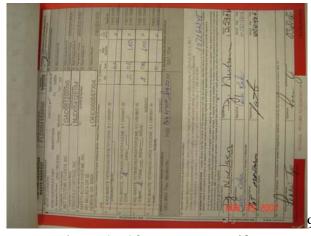




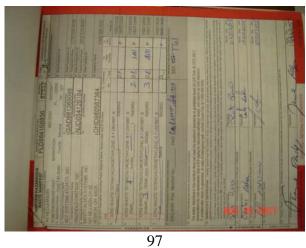
aerosol mist to outdoors



95



photos 96-98 are waste manifests





I certify that these photos represent the true on-site conditions observed and have not been altered in any way.





waste perc stored in closed containers on containment structure drum with pink label is detergent



100